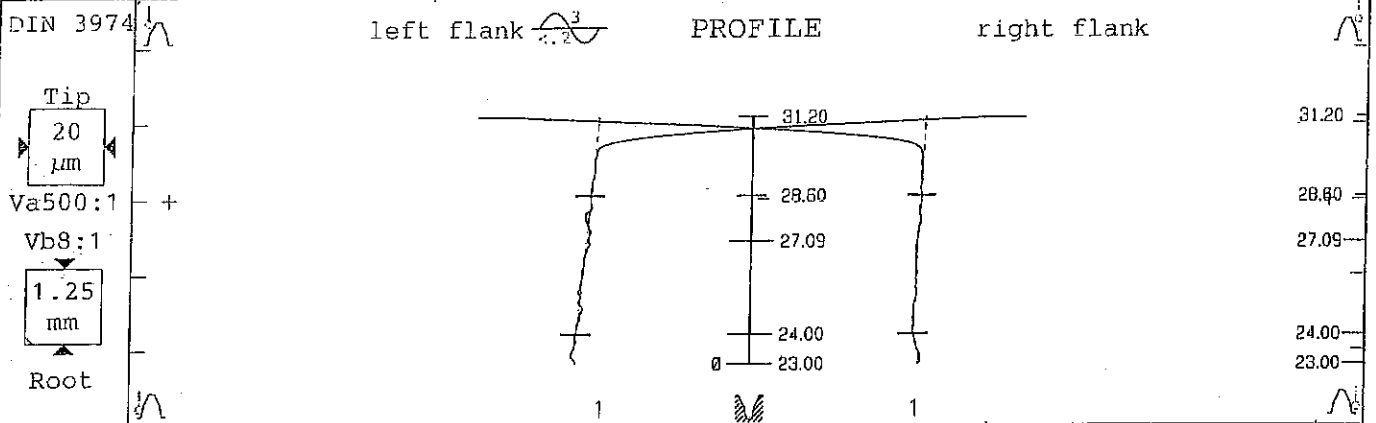
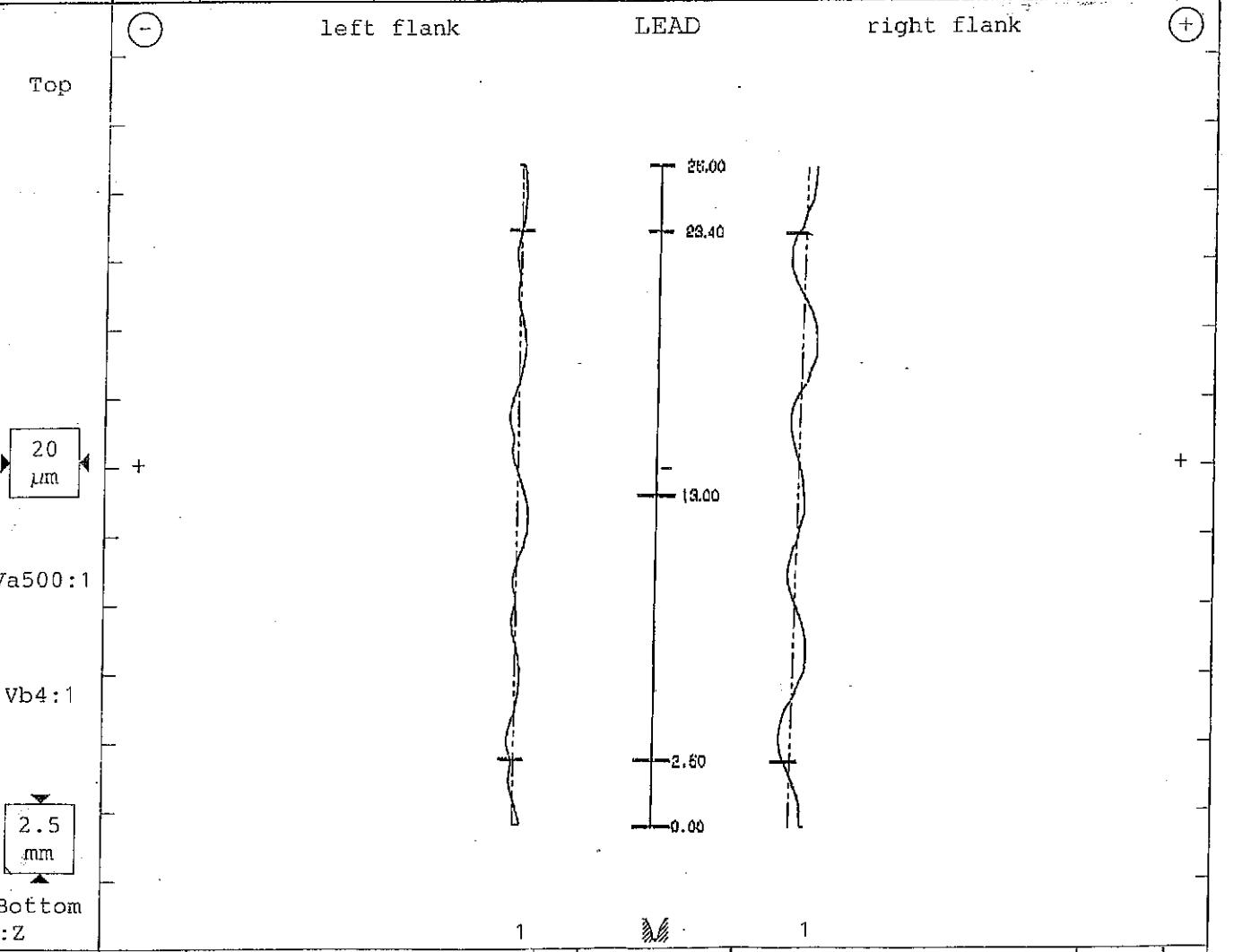


Worm Profile/Lead

| | | |
|------------------------------|--------------------------------|----------------------------|
| Prog.No.: GST0409h44 0 P40 | Operator: | Date: 07.07.2016 09:05 |
| Type: | No. of starts z 1 R | Worm length 26mm |
| Drawing No.: 2103440150009 | Axial module mx 2.030817mm | Grinding wheel-Ø dwa 380mm |
| Order No.: 3 | Pressure angle 14°30'00" | Corr. grind. wheel K 0% |
| Cust./Mach. No.: P40 - B7125 | Pitch diam. dm 26.001/26.001mm | |
| Loc. of check: | Outside Ø da 31.2mm | Stylus-Ø (#3) 1.5mm |
| Condition: | Type of worm ZK | Add.Mod.Coeff x 0 |



| Tolerance | Avg. | Act.value [µm] | | Qual | Tolerance | Act.value [µm] | | Avg. | Qual |
|-----------|------|----------------|------|------|-----------|----------------|--|------|------|
| Var | | | | | | | | | |
| fHz ±6.5 | | | -3.4 | 1 | -5/6.5 6 | 1.9 | | | 3 |
| Fz 11 | | | 3.9 | 3 | 11 6 | 2.3 | | | 2 |
| Ffz 8.5 | | | 1.9 | 2 | 8.5 6 | 1.1 | | | 1 |



| Var | | | | | | | | | |
|---------|--|--|--|------|---|-----|-----|--|----|
| FHB ±10 | | | | -1.6 | | ±10 | 2.4 | | |
| Fpb 6 | | | | 5.8 | 6 | 6 6 | 7.3 | | 10 |
| Ffb 8 | | | | 5.1 | | 8 | 8.2 | | |

